

## Paintworks Specification PS 2061.07

**Product** Econamel Satin

**Substrate** Exterior – New & Unpainted Tilt Up & Precast Panels

**Category** Premium – Water Based

### Product Description

Econamel Satin is a zero VOC, acrylic paint that produces a premium quality satin finish. Can be tinted to all colours on Ecolour charts as well as most other colour charts. Available in four bases: white, light tone, mid tone and strong.

### Recommended Uses

Suitable for interior and exterior timber, skirting boards, doors, windows and masonry. A durable satin finish that provides exceptional coverage.

### Surface Preparation

Allow tilt-up to cure for at least 6 weeks to reduce alkalinity, for precast allow up to 12 weeks. Surfaces should be checked to ensure that no surface alkalinity is present. Ensure that all release agents have been removed as these interfere with adhesion of paint systems. There are various penetrative solutions available to remove them. Ensure surfaces to be painted are clean and free of dust, dirt, mould, grease and contaminants. Fill any cracks or holes with a suitable filler.

Note: Ensure concrete is a maximum of 15% wood equivalent moisture content before proceeding. A number of small, representative areas should be prepared and evaluated with a crosscut adhesion test to confirm adhesion prior to the commencement of full-scale works.

Application Details	Data Sheet	Coverage m <sup>2</sup> /L	Film Thickness		Dry Times	
			Wet	Dry	Touch	Recoat
First Coat:	Primer Undercoat (DS1.01)	8-10m <sup>2</sup> /L	75	55	30 mins	2 hours
Second Coat:	Econamel Satin (DS6.01)	16m <sup>2</sup> /L	75	55	30 mins	2 hours
Third Coat:	Econamel Satin (DS6.01)	16m <sup>2</sup> /L	75	55	30 mins	2 hours

\*An additional coat may be required if using or painting over deeper colours.

### Care and Maintenance

This product will provide a scrubbable surface that can be wiped clean with a damp cloth. Surface scratches can be repaired by cutting back and re-coating.

### Ventilation

With zero Volatile Organic Compounds (VOCs) outgassing, it is NOT necessary to provide adequate ventilation when applying for health reasons. However, in a low airflow environment, it is advisable to provide airflow to assist with drying. Application should not be carried out if the air temperature or substrate temperature is below 10°C or above 35°C. The temperature must not fall below 10°C during the drying process.

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**Customer Support**

For additional information, including technical advice, assistance with specifying, brush out samples or any other related topic please contact Ecolour on 1300 326 568 or [info@ecolour.com.au](mailto:info@ecolour.com.au).

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